



USG WATER
SOLUTIONS

Avoid unplanned emergencies and keep your assets in "like new" condition at a cost to meet your budget



Project Summary

Customer:

Mariana Ranchos County Water District

Type of Project:

Water tank renovation, maintenance, and expansion

Benefits:

- Tanks Restored to "Like New" Condition
- Repaired Corrosion, Leaks and Improved Water Quality to be Compliant with Requirements
- Budget & Plan Spread Over Time for Cost-Effectiveness

It was a true crisis when the district found itself with several serious problems in its potable water storage reservoirs. Mariana Ranchos County Water District discovered two tanks that were experiencing premature coating problems to the point of impacting structural stability. On the edge of the Mojave Desert, Mariana Ranchos County Water District has a more nuanced view of water than most. To the San Bernardino County, CA, community, water is a precious commodity, one that its 1,782 customers, spread over seven square miles, care about deeply.

The district's staff of four was spread too thin to address the issue and an \$110,000 estimate to renovate the largest tank was already well beyond its means. Plus, there were the additional costs of meeting regulatory requirements.

Inspectors found 250 separate points of corrosion on the floor and walls of the district's 500,000-gallon tank, a 30-year-old welded steel structure. They also found biofilm, excessive oil and sand, plus two quarter-inch holes at the bottom of the tank.

A smaller, 200,000-gallon bolted-steel tank was in even worse shape, with thousands of points of corrosion, according to Jim Hansen, the water district's general manager. Over 500 floor nuts had to be replaced. More than half of them were entirely corroded. Officials were concerned about contamination in the tank, which was the only water storage resource serving more than a quarter of the district's service area.

"It resembled the wreck of the Titanic on the inside," Hansen said.

Facing serious problems with very few resources, Hansen began to look for some alternatives.

"When we began the program, we were very small and very, very broke. We could ill afford a \$110K rehab on our 500K tank, let alone bring it up to OSHA requirements. The ability to spread the cost over a period of time made this a no brainer."

— Jim Hansen, General Manager, Mariana Ranchos County Water District

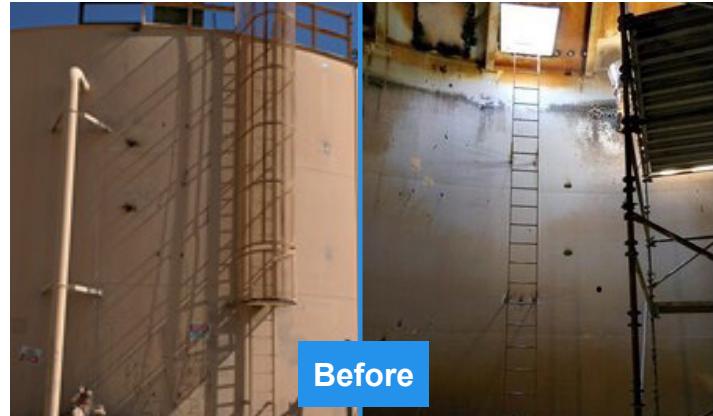
"The end result as of today; we're HOOKED. I feel the Board of MRCWD will continue this program in ten-year increments forever. It is extremely cost-effective and has the promise of allowing our tanks to last forever."

— Jim Hansen, General Manager, Mariana Ranchos County Water District

Through a contact with the California Rural Water Association (CRWA), Hansen learned about the Tank Asset Management Program offered by USG Water Solutions. Asset management is a relatively simple approach in which a utility, like the water district, enters into a long-term agreement with USG Water to rehabilitate and maintain its water tanks. After the initial rehabilitation, the municipality transfers the responsibility for annual tank inspection and maintenance to USG Water and the company assumes all ongoing maintenance risk for a set annual cost.

The district quickly initiated an agreement with USG Water. The program included complete rehabilitation of the two aging tanks, encompassing interior and exterior coatings and structural steel repairs plus, several safety upgrades such as relocating the main access hatch on the top of the tanks, to comply with OSHA regulations. In addition, the roofs of the tanks were painted white to maintain cooler water temperatures.

An additional 200,000-gallon bolted steel tank was added to the program but will not be rehabbed for another few years.



The water district is extremely pleased with the results of the program, according to Hansen. The tanks have been restored to their "like new" condition, he said, at a cost that meets our district's budget.

More importantly, USG has provided incredible ongoing service, responding in a day or less for any number of issues ranging from gunshots and leaking bolts to graffiti and vandalism.



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